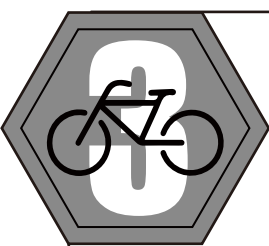


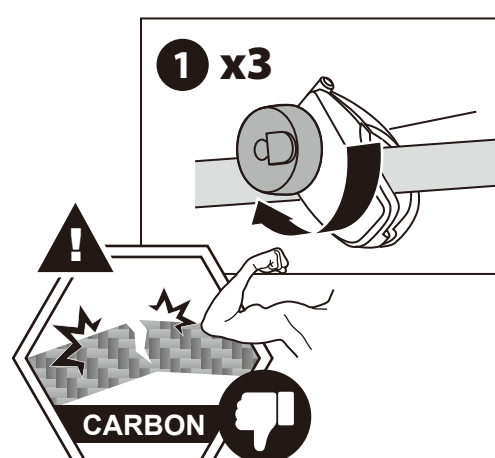
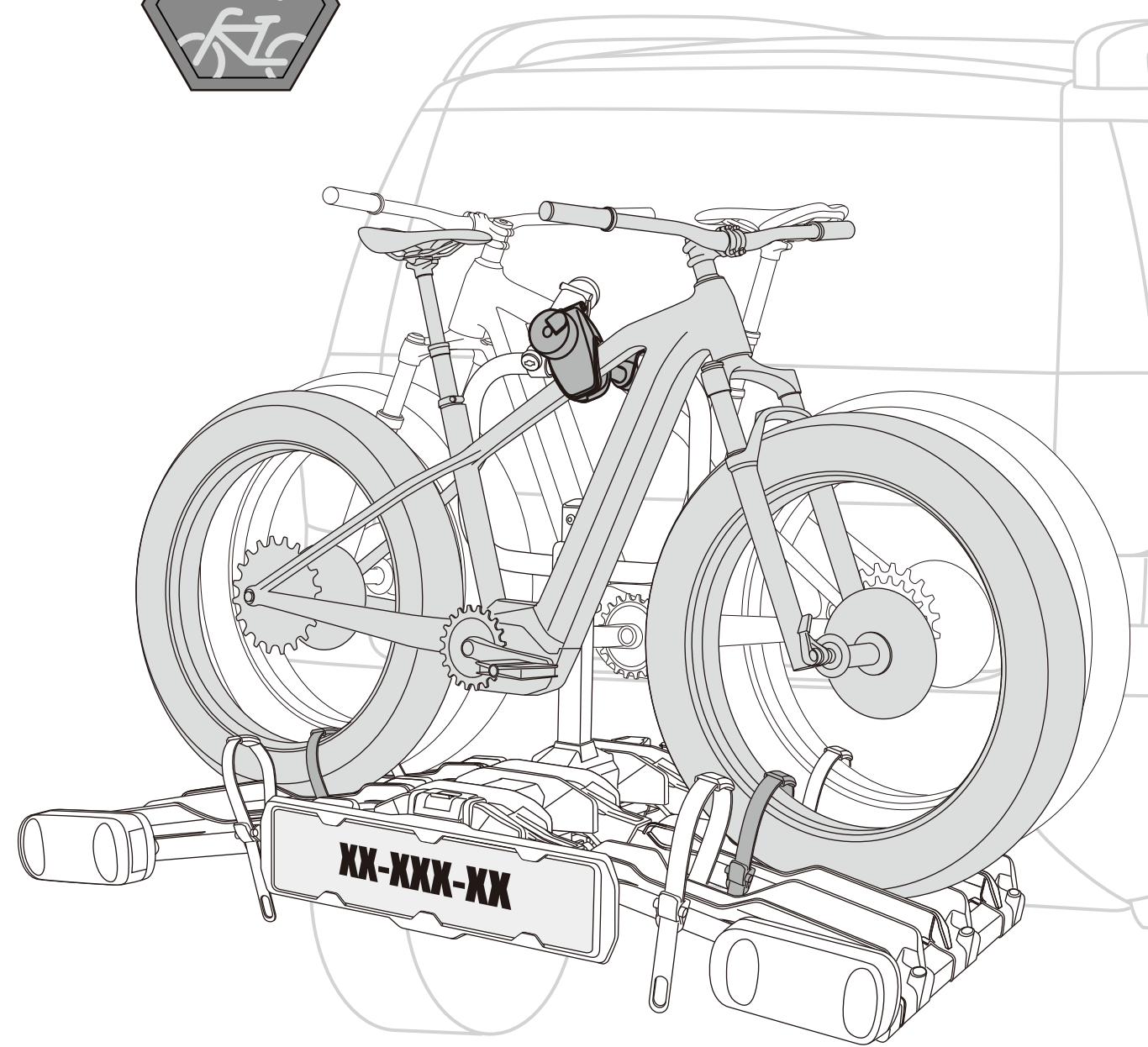
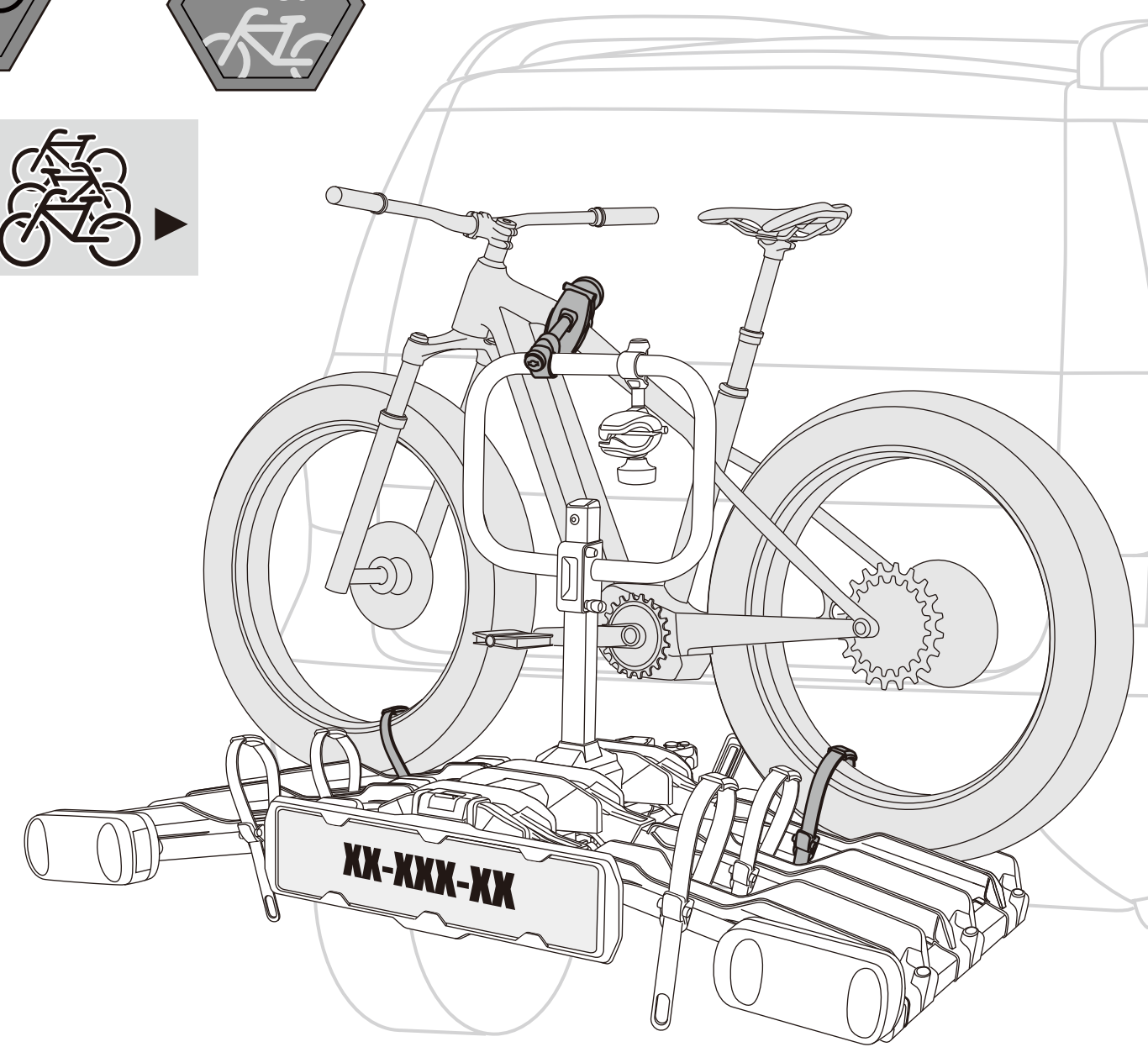


## STEP 10.

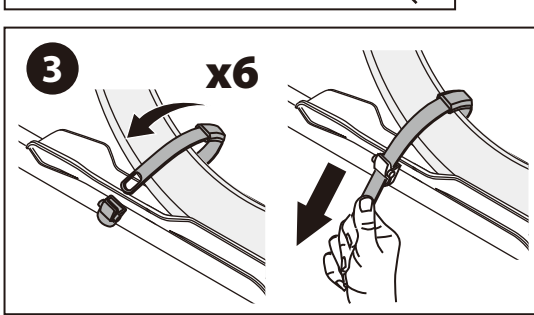
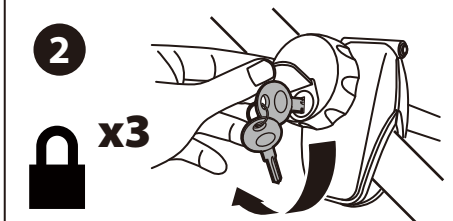
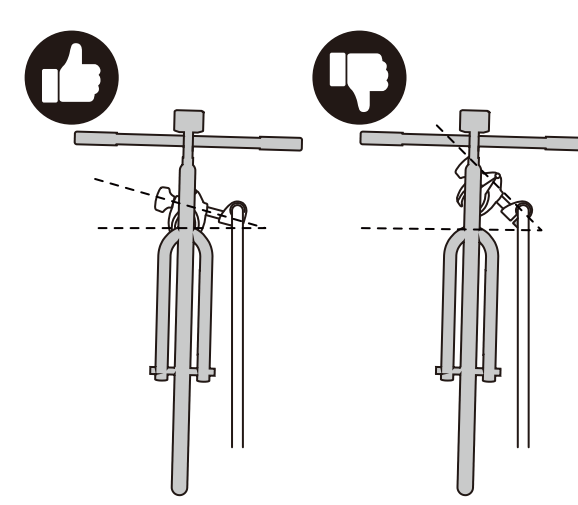
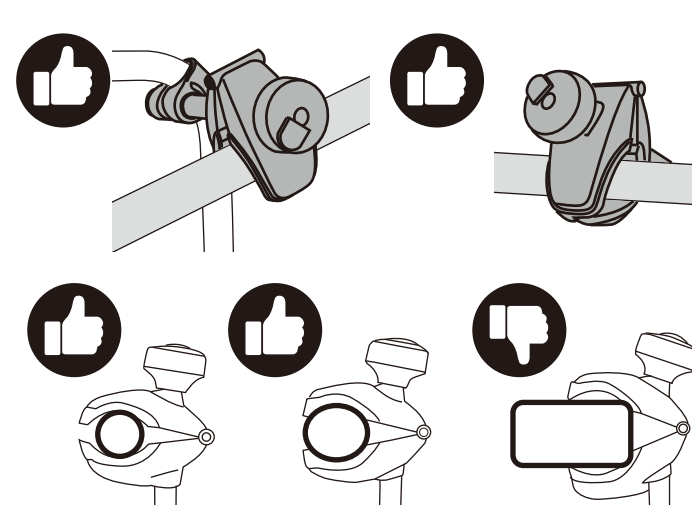


1<sup>st</sup>

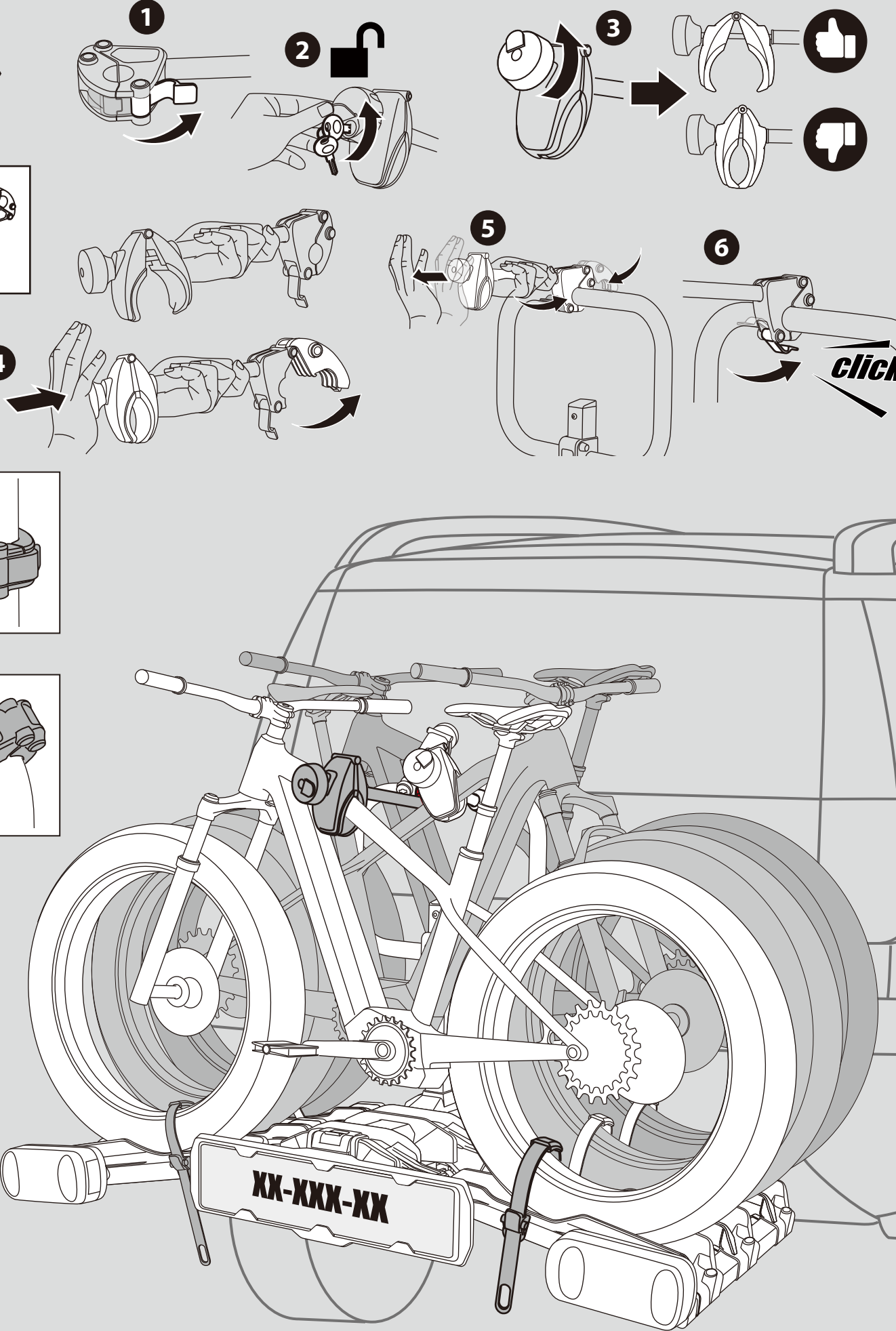
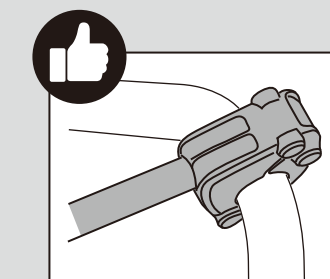
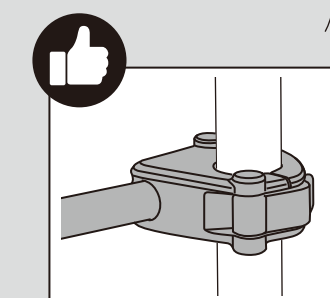
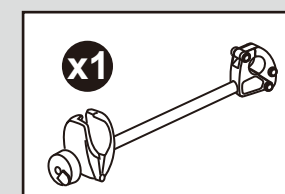
2<sup>nd</sup>



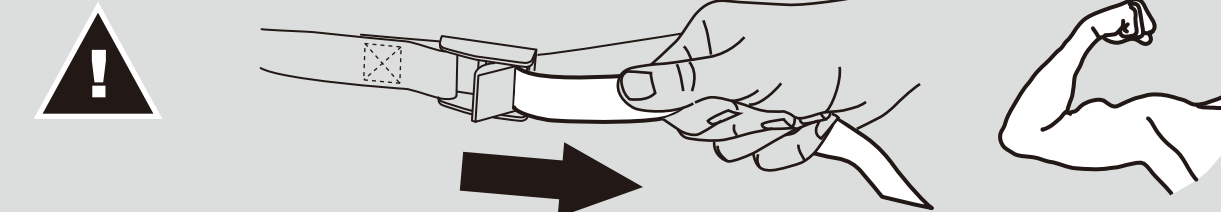
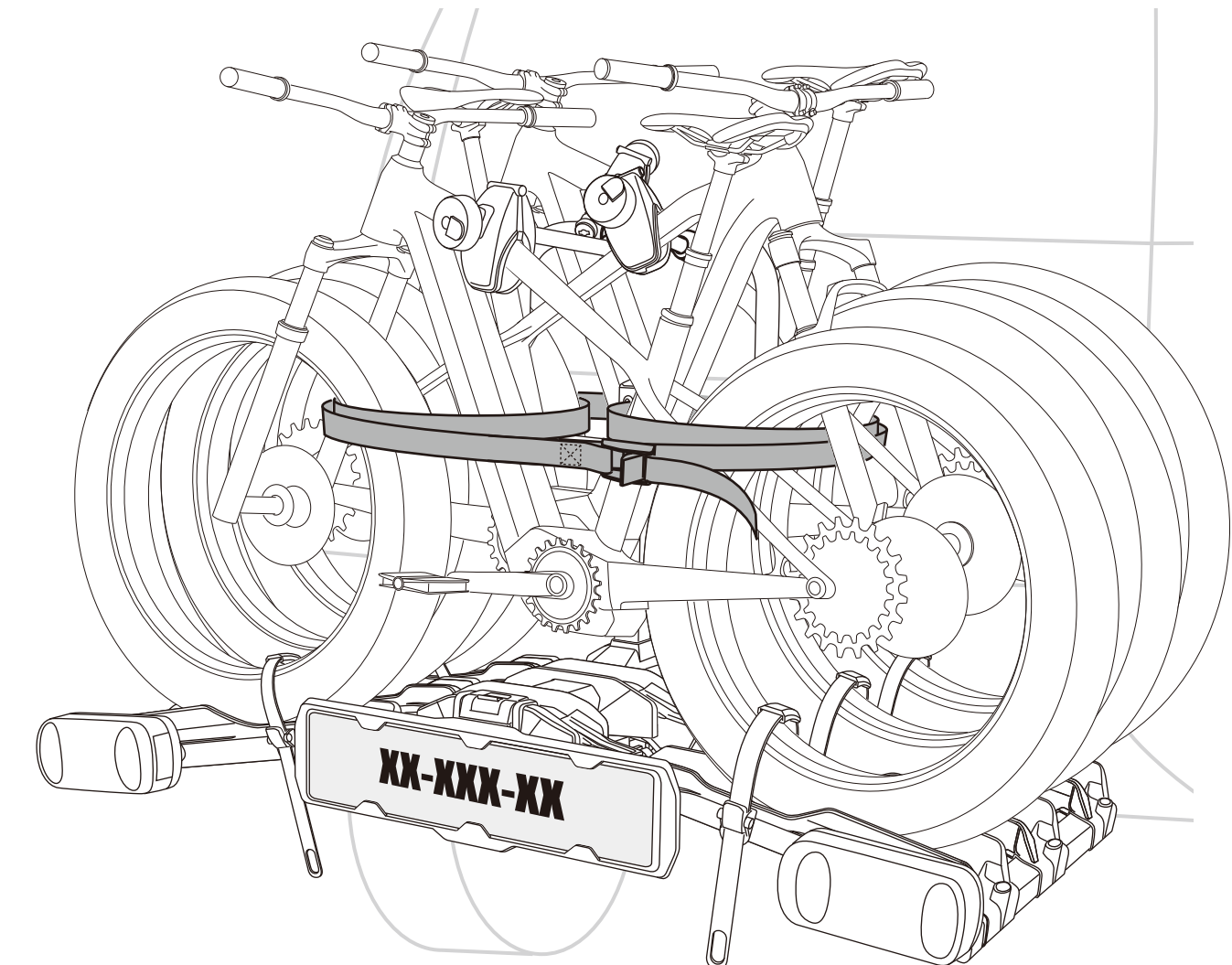
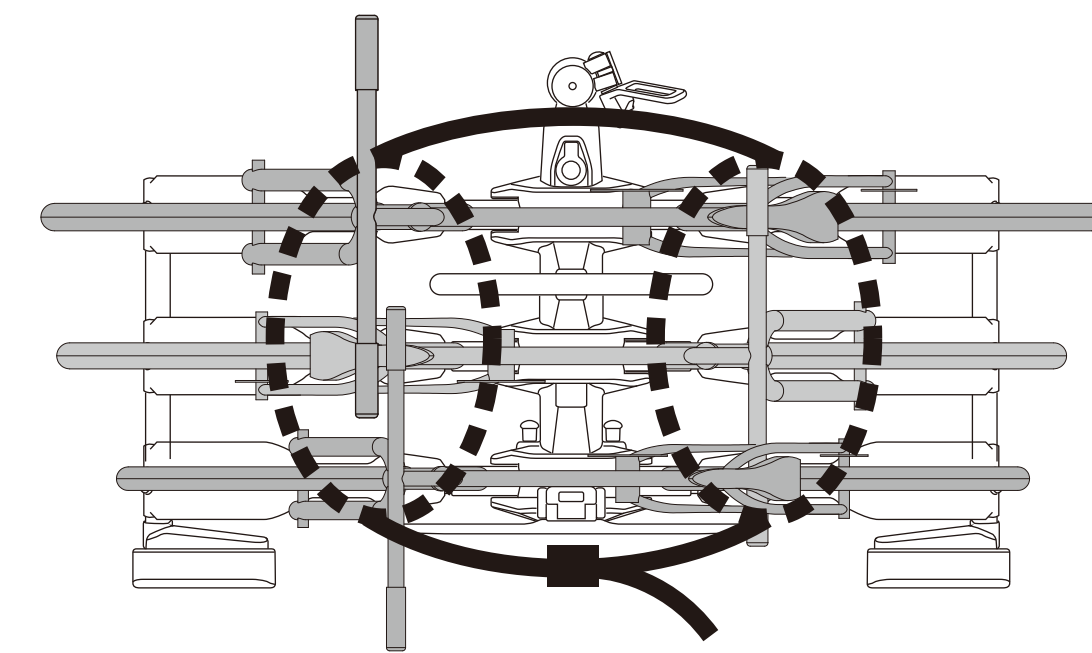
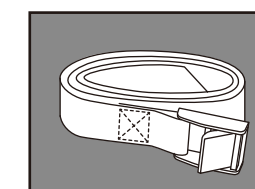
min. Ø25 mm  
max. Ø60 mm



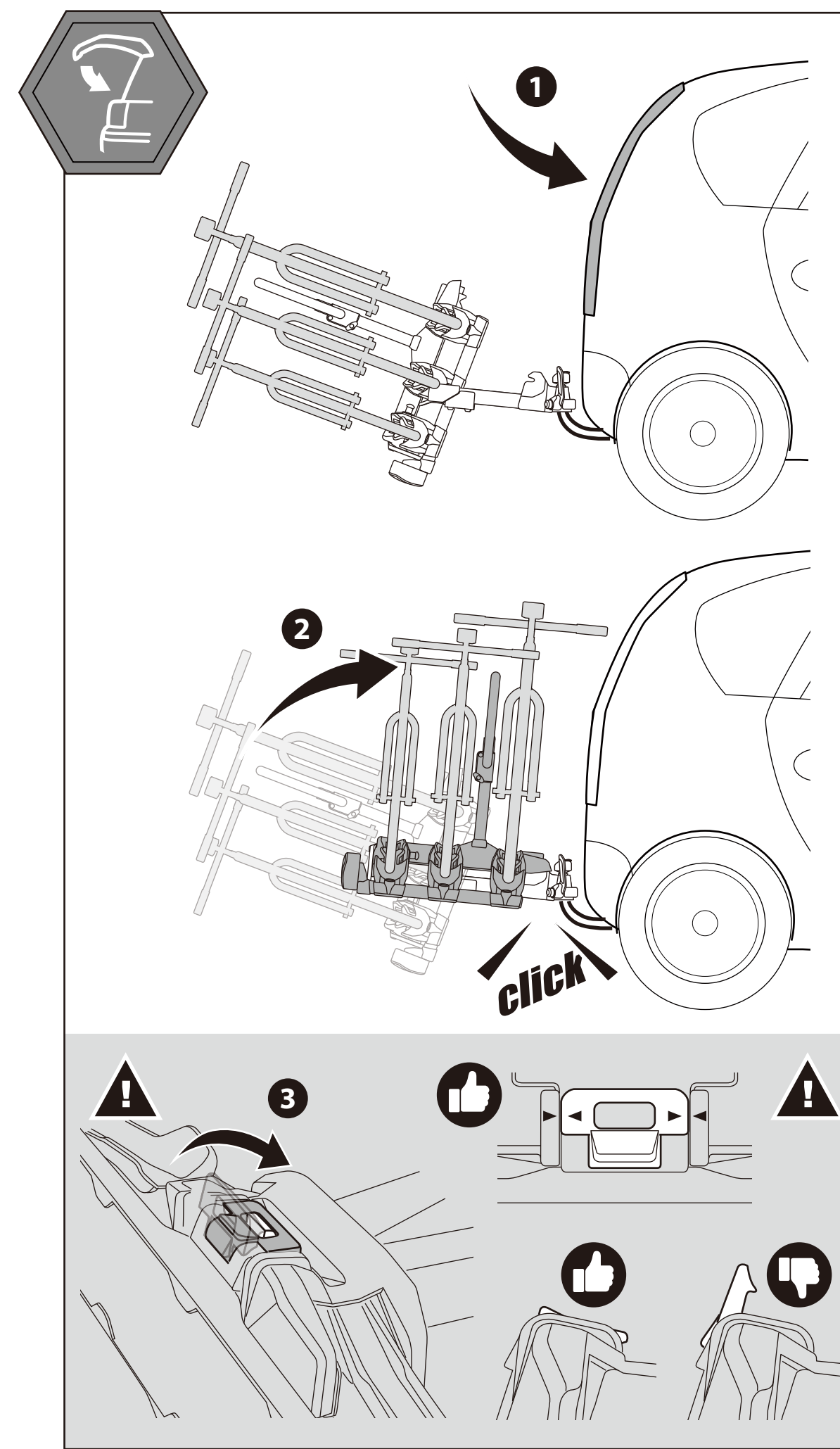
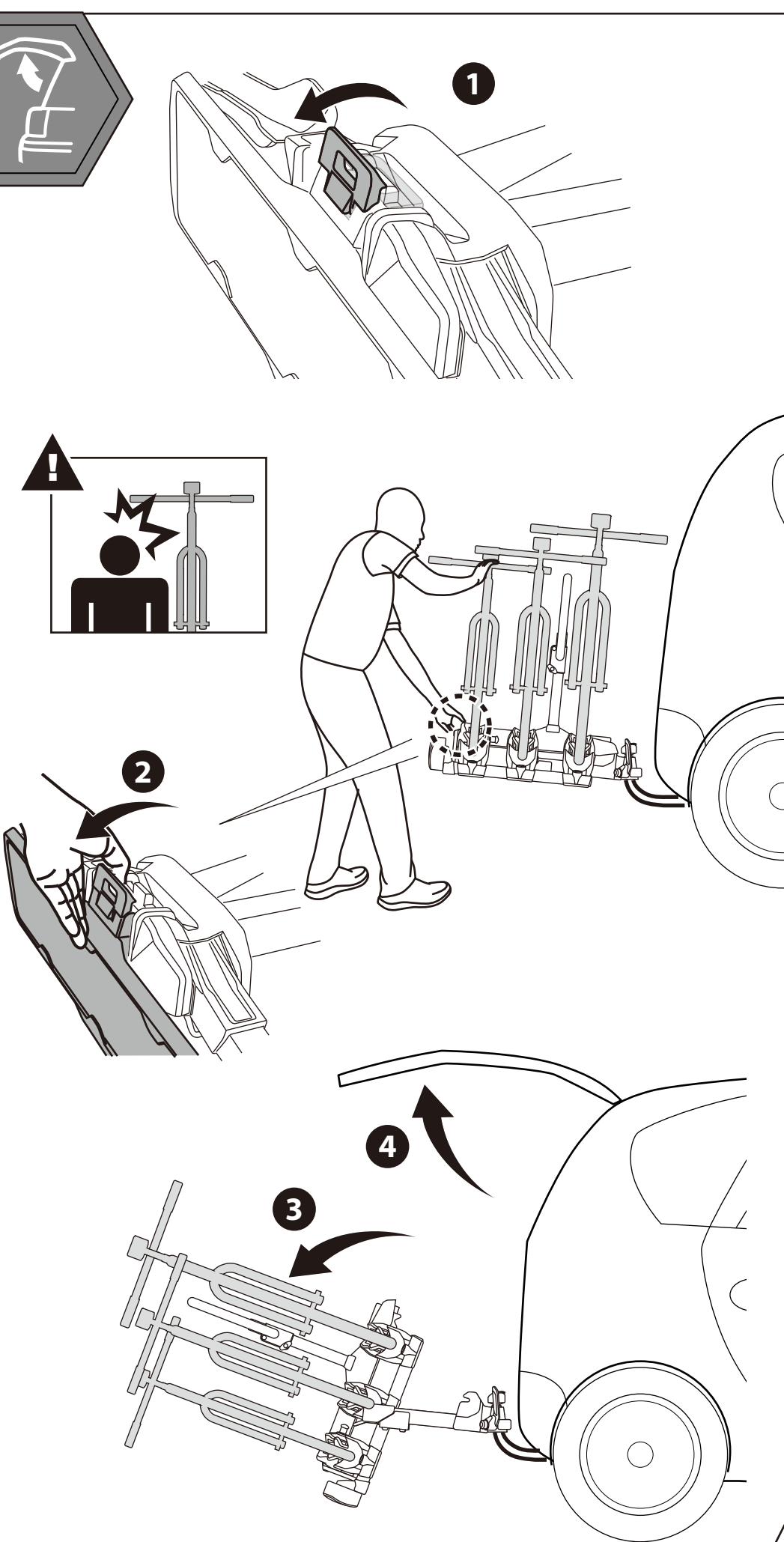
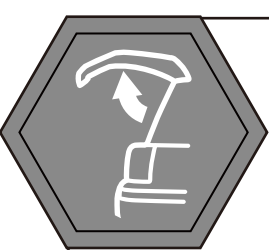
3<sup>rd</sup>



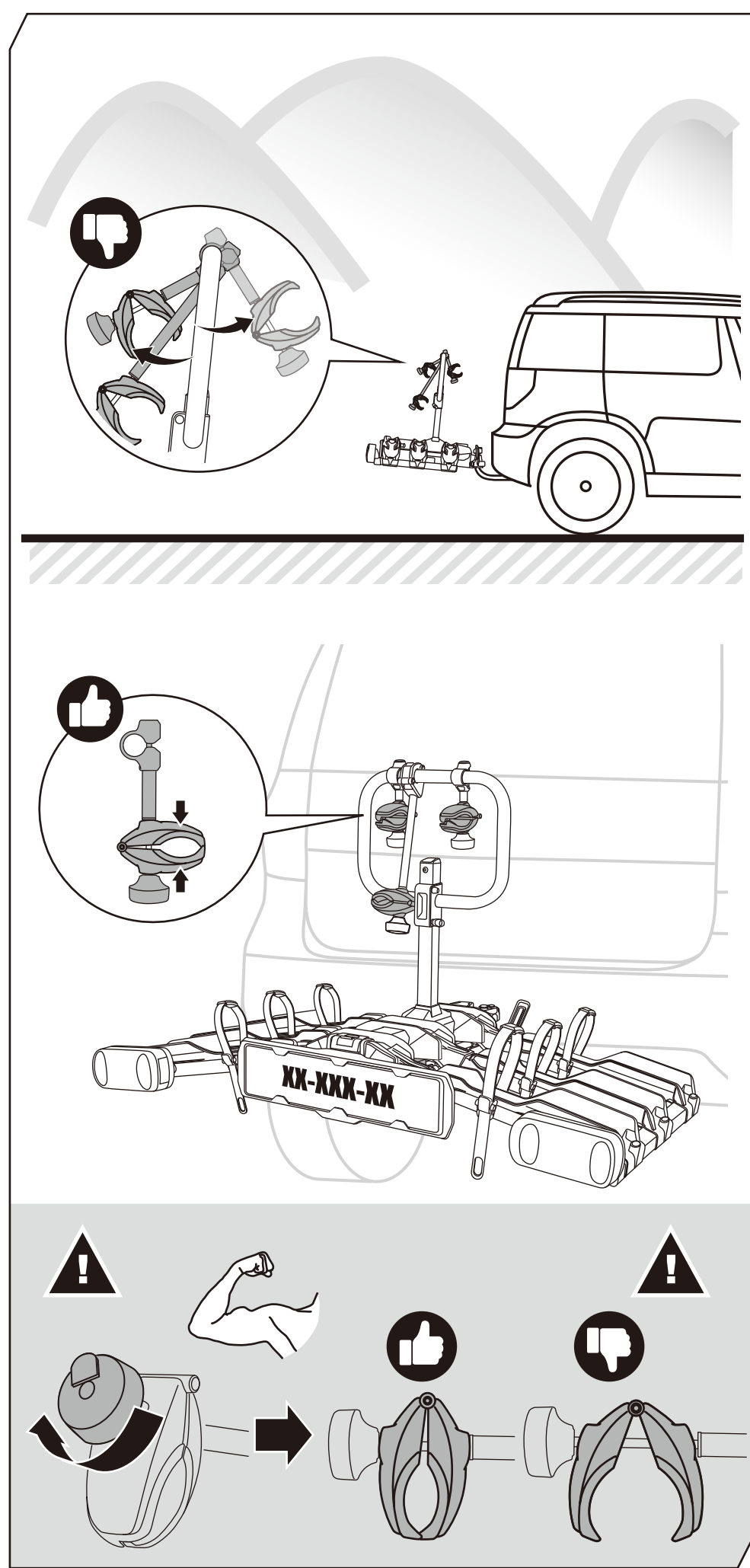
## STEP 11.



## STEP 12.



## STEP 13.



## STEP 14.

